

## FLANGING MACHINE

MODEL		FM 8
Max. Plate diameter	mm	3000
Min. plate diameter	mm	700
Max. Flanging radius	mm	100
Min. flanging radius	mm	20
Flanged total height	mm	550
Max. Plate thickness ( considering mild steel - Y.P.=24 kg/ mm <sup>2</sup> )	mm	8
Max. Plate thickness ( considering stainless steel - AISI 304 - 316 or 516 GR 70)	mm	5
Main motor	kW	11
Additional motor	kW	–
Length	mm	3600
Width	mm	1100
Height	mm	2000
Weight	kg	2650

MODEL		FM 12	FM 16	FM 20	FM 25
Max. Plate Diameter	mm	4000	4000	5000	5000
Min. Plate Diameter	mm	700	800	1000	1200
Min. Radius	mm	300	300	400	500
Min. Flanging Radius	mm	25	30	30	40
Flanged Total Height	mm	700	800	800	1000
Max. Plate Thickness ( Considering Mild Steel - Y.P. 24 Kg/mm <sup>2</sup> )	mm	12	16	20	25
Max. Plate Thickness ( Considering Stainless Steel - AISI 304 - 316 or 516 GR 70)	mm	8	10	14	16
Main Motor	kW	37	55	55	55
Additional Motor	kW	7, 5	7, 5	11	11
Length	mm	4850	5000	5500	6300
Width	mm	1600	1300	1300	1600
Height	mm	3200	2700	2850	3300
Weight	kg	10120	13500	17000	27930

MODEL		DEP 150 x 4000	DEP 200x4000	DEP 300 x 5000
Press Power	kN/kH	1500	2000	3000
Max. Pressure	bar/бар	255	255	280
Stroke	mm / мм	500	500	800
Motor Power	kW/кВт	11	11	30
Length	mm / мм	6500	6500	7500
Width	mm / мм	2300	2300	2500
Height	mm / мм	3000	3350	3550
AğırlıkWeight	kg/kr	18000	27480	34000